

Work Order ID 56213

February 16, 2010 12:44:10 PM

Item ID:

D412-775-013

Revision ID:

Item Name:

Step Protective Trim

Start Date:

Required Date: 2/19/10

2/16/10

Start Qty: 4.00

Req'd Qty: 4.00



Accept



Setup Start

Stop



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Qty

Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/ Work Center ID

Operation

Description

Set Up/ **Run Hours** Draw Number Draw Plan Rev. Code

Accept Qty

Reject Reject Number

Insp. Stamp

Draw Nbr

Revision Nbr

DSI 9503

Α

IIN D412-775

Rev A

100

DOCUMENT CONTROL

Memo

0.00

0.00

Document Control

Photocopy bluefile & type labels per PPP D412-775-013 CHG00211

105

Pick

110

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

8 40 MF 10/02/17

Quality Control



February 16, 2010 12:44:10 PM

Item ID:

D412-775-013

Accept

Setup Start



Stop

Revision ID:

Item Name: Step Protective Trim

Required Date: 2/19/10

Start Date:

2/16/10

Start Qty: 4.00 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

QC:

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Date:

Sequence ID/ **Work Center ID**

120

Packaging

Packaging

Packaging

Operation

Description

Memo

0.00

0.00

Identify and pack for shipping as per PPP D412-775-

130

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Run

Start

Stop

Draw Number Draw Rev.

Plan Code

Reject Accept Qty Qty

Reject

Insp. Number Stamp

10-2-18

10/02/1875 MK 10-2-18

Picklist Print

February 16, 2010 12:44:09 PM

Work Order ID: 56213

D412-775-013

Parent Item Name: Step Protective Trim

Comments:

Parent Item:

IPP Rev:A 08-12-10 new issue DD verified by:ec

1 	

Start Date: 2/16/10

Required Date: 2/19/10

Start Oty: 4.00

Required Oty: 4.00

Commence: 111 Nev./1 00-12-10			To new issue DD vermed by see						mari Qiy. 4.00	Required Qty. 4.00				
	Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date S Issued	tatus	
\ 4	D3608-1 X		Manufactured	No			110	Each	0.0000	4.0000 	56211	10-2-	/ ୱ	34
``	Lower Doubler D3608-3 Upper Doubler		Manufactured	No			110	Each	0.0000	4.0000	56212	10-2-	-18	30

DART AEROSPACE LTD.

5.0 PARTS LIST

Qty -013	Qty -015	Part Number	Description
D412-775-011 DOOR		D412-775-011	DOOR SILL PROTECTIVE TRIM KIT
X		D412-775-013	STEP PROTECTIVE TRIM KIT
	X	D412-775-015	FUEL PANEL PROTECTIVE TRIM KIT
		D3602-1	ANGLE
7 1		D3608-1	LOWER DOUBLER
1		D3608-3	UPPER DOUBLER
	1	D3609-1	DOUBLER
	-013	-013 -015 X	-013 -015 Part Number D412-775-011 X D412-775-013 X D412-775-015 D3602-1 / 1 D3608-1 1 D3608-3





Dart Aerospac	e:	Ltd
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W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector						
						!								
L														
Part No	:	PAR #:	Fault Cate	gory:	NCR	l: Yes N	lo DQA	\;	Date:					
					QA: N/C Closed: Date:									
NCR:		V	VORK ORD	ER NON-CONFORMA	NCE	(NCR)								
DATE	STEP	Description of NC	Corrective Action Section B			Varitio			Approval	Approval				
DAIL		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Section		Chief Eng	QC Inspector				
						-								

NOTE: Date & initial all entries